

Amendments to the Specification

Please add the following paragraph starting at page 4, line 18 as follows:

---FIG. 4 is a flow chart listing the steps of the method, according to the present invention.---

Please add the following paragraph starting at page 7, line 12:

---In method form, the present invention as shown in FIG. 4, comprises:

(a) providing a sheet of material having a thickness;

(b) providing the sheet with a plurality of through-holes, each having an opening wherein the diameter of the through-holes is a function of the thickness of the sheet of material, according to the equation; the diameter of through hole equals two times the square root of the quantity (8.60 times the sheet thickness minus the sheet thickness squared);

(c) providing one or more tenpin bowling balls; and

(d) placing said one or more tenpin bowling balls onto said sheet to engage with one of said plurality of through holes to retain said one or more bowling balls from rolling freely---

Please amend the paragraph starting at page 6 line 5 as follows:

$$--- D = 2 \sqrt{(2)(t) R - (4.30) - t^2}$$

Where:

$\sqrt{}$ = square root function

D = diameter of the opening in the through hole in inches

t = sheet thickness in inches

R 4.3 = the radius of a tenpin bowling ball in inches (for instance, 4.30).---